



Technical Service BULLETIN

November 17, 2006

Title:

INITIALIZATION OF POWER SLIDING DOOR DURING PDS

Models:

'07 Sienna

PRE-DELIVERY SERVICE
PD114-06

Introduction As a result of the removal of the Short Pin, the “automatic open and close” and “jam protection” functions of the power sliding doors will be inoperative due to loss of the power sliding doors position memory stored in the microcomputer.

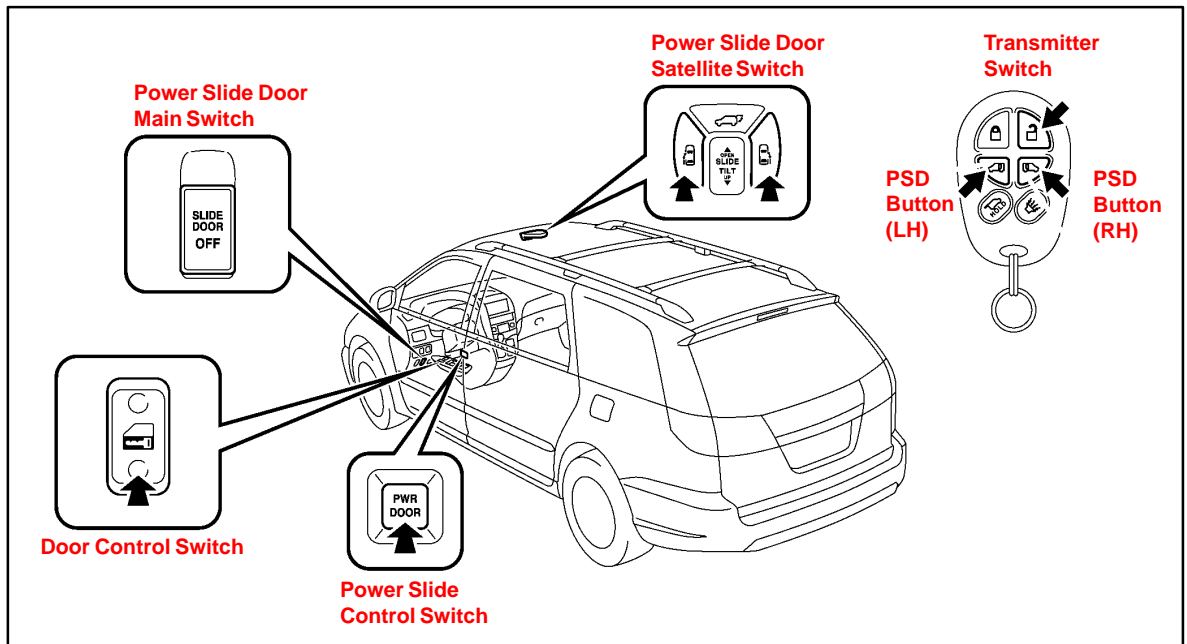
Initialize the power sliding doors after installing the Short Pin in its original location during Pre-Delivery Service (PDS) at the dealership.

NOTE:

Any time the battery terminal has been disconnected, the power sliding doors **MUST** be re-initialized.

Applicable Vehicles

- 2007 model year **Sienna** vehicles.



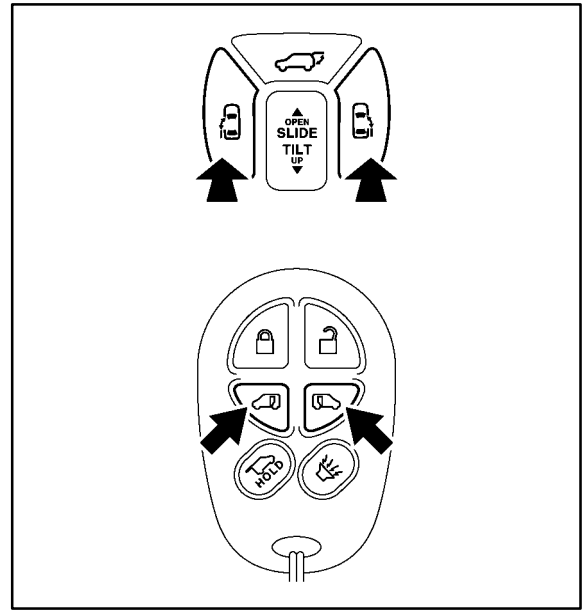
Warranty Information

OP CODE	DESCRIPTION	TIME	OFF	T1	T2
N/A	Not Applicable to Warranty	-	-	-	-



Initialization Procedure

1. Fully close the power sliding doors, if open.
2. Check that the power sliding doors fully open and fully close.
 - A. Check that the power sliding doors are unlocked. If NOT, press the transmitter switch or the door control switch.
 - B. Turn the ignition switch to the "IG-OFF" position.
 - C. Check that the power slide door main switch is in the "ON" position.
 - D. Check that the power sliding doors fully open and fully close by pushing the power slide door satellite switch, transmitter switch, or power slide control switch.

**NOTE:**

Jam protection function becomes effective through the above initialization procedure.