



Technical Service BULLETIN

July 9, 2003

Title:

FRONT DOOR WIND NOISE

Models:

'04 Sienna

TSB

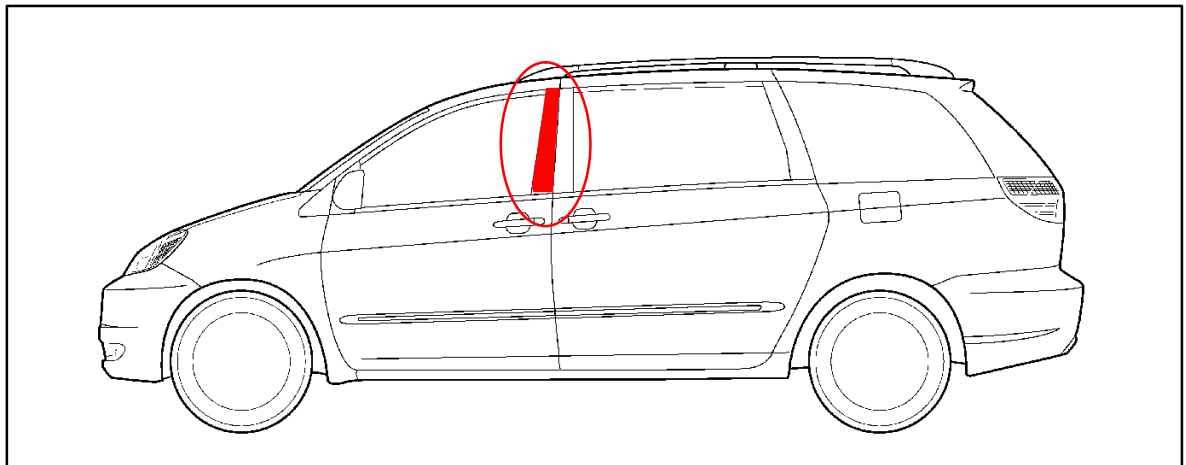
REVISED
NV009-03
HWH

TSB REVISION NOTICE:

- **October 3, 2003:** The Repair Procedure has been expanded.
 - **September 8, 2003:** The OFP has been changed in the Warranty Information table.
- The previous TSB should be discarded.

Introduction

Some customers may experience wind noise at the front door area. The front door window frame moulding may have become loose creating a gap that produces a wind noise. Reinstall the moulding with new double-sided tape to remedy the condition.



Applicable Vehicles

- **2004** model year **Sienna** vehicles produced **BEFORE** the Production Change Effective VINs shown below.

Production Change Information

MODEL	PRODUCTION CHANGE EFFECTIVE VIN
Sienna	5TDZA23C34S011549
	5TDBA23C24S001337

Warranty Information

OP CODE	DESCRIPTION	TIME	OFP	T1	T2
751411	R & R Front Door Window Frame Moulding	0.2	7575#-08010	59	51
Combo Z	Opposite Side	0.2			

Applicable Warranty*:

This repair is covered under the Toyota Comprehensive Warranty. This warranty is in effect for 36 months or 36,000 miles, whichever occurs first, from the vehicle's in-service date.

* Warranty application is limited to correction of a problem based upon a customer's specific complaint.



**Required
Tools &
Material**

TOOLS & MATERIAL	PART NUMBER	QUANTITY
3M Scotch–Mount Double–Coated Automotive Acrylic Foam Tape (1/2" x 5 yards)	06384	1 Roll

NOTE:

Please visit www.3m.com/automotive to find the nearest store that sells 3M automotive products.

**Repair
Procedure**

The procedure for removing, replacing the double–sided tape, and installing the door window frame moulding can also be found in the Technical Information System (TIS) 2004 Sienna Repair Manual: Exterior/Interior Trim, Front Door Window Frame Moulding Rear LH.

1. Remove Front Door Window Frame Moulding Rear LH

- A. Remove the screw.
- B. Using a heat lamp, heat the moulding between 40 – 60°C (104 – 140°F).

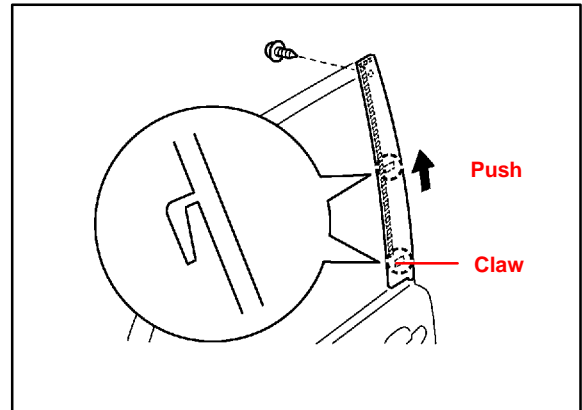
NOTE:

Do not heat the moulding excessively.

- C. Slide the moulding upward to remove the moulding.

NOTE:

If reusing the moulding, take care not to damage the moulding.



Repair Procedure
(Continued)

2. Install Front Door Window Frame Moulding Rear LH

- A. Using a shop rag, remove the tape from the moulding.
- B. Clean the contact surface of the vehicle body with shop rag saturated with white gasoline.
- C. Clean the outer circumference of the moulding with white gasoline.
- D. Apply new double-sided tape to the moulding, as shown in the illustration.

Dimensions:

Length (A)	(1) 470.0 mm (18.504 in.) (2) 43.0 mm (1.693 in.)
Width (B)	5.0 mm (0.197 in.)
Thickness (C)	0.6 mm (0.024 in.)

- E. Using a heat lamp, heat the vehicle body and moulding.

Heating temperature:

Body	40 – 60°C (104 – 140°F)
Moulding	20 – 30°C (68 – 86°F)

NOTE:
Do not heat the moulding excessively.

- F. Remove the peeling paper from the face of the moulding face.

HINT:
Be careful that dirt or foreign objects do not stick to the adhesive part when removing the peeling paper.

- G. Engage the 2 claws and install the moulding with the screw.

NOTE:
Do not apply excessive force onto the moulding, but steady pressure with your thumbs.

